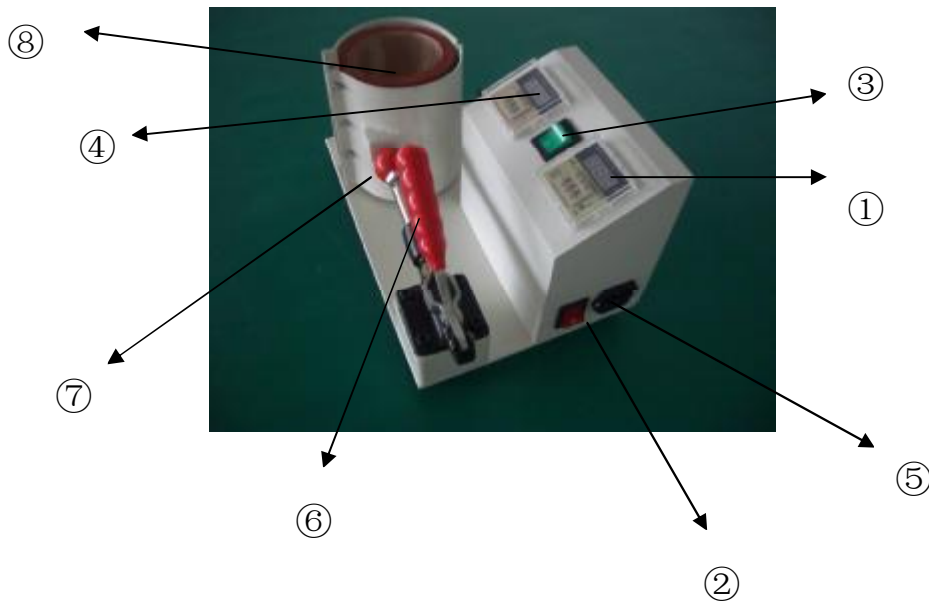


# Mug Heat Press Machine - User Guide

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- ① Temperature Panel
- ② Power
- ③ Time Controller Power
- ④ Time Controller
- ⑤ Plug Connection
- ⑥ Pressure Handle
- ⑦ Pressure adjuster
- ⑧ Mug Pad

## Introduction

This machine can transfer images on Coated Mugs.

### Advantages

- Electronic constant temperature control. Accuracy  $\pm 2^{\circ}\text{C}$
- Silicon gel base board: Endure to temperature till  $350^{\circ}\text{C}$  without deform
- Electronic time control: precise time set-up
- Pressure adjustable, easy and convenient.
- Full image transfer is available

### Specification:

- Voltage 220V/110V
- Power 450W
- Temperature Range  $0-200^{\circ}\text{C}$
- Time Range 30-600s
- Box Size 34X 22 X 24 cm
- Weight: 8 KG

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## How to use?

1. Place one mug on the machine, mug's diameter and size should be the same as your desired transfer mug. Adjust the suitable pressure using ⑥ and ⑦. (If mug size change, pressure should be re-adjust).
2. Plug on the connector and switch on the machine from ②, red light will show up. (Machine must have appropriate and stable wire ground).
3. Adjust the temperature from ①. (Most of settings are 180°C-200°C), Temperature will achieve in 2-4 minutes.
4. Adjust the time from ④. (Most of settings are 0-30s),
5. When the temperature reaches target, machine will get into constant temperature automatically.
6. Take out the mug from machine, use the image to cover whole mug to prevent scorch surface. (Image should be face to mug in mirror printing). Place mug into machine, close the pressure handle and switch on the time controller power.  
**Attention: Pressure might not overload.**
  - Before covering image on the mug, cut the image into preferred size. Use tape to fix the image on mug (tape should be smaller as possible). If image size is insufficient to cover whole mug, use other blank general paper to cover whole mug to prevent touch mug pad directly.
7. When time reaches settings, buzzer will sound. Switch off the time controller power and take out the mug from machine. Dip in cold water for a while to cool down, and to prevent ink spread. Wipe it and done. **Attention: Put a mug on the machine and close the pressure handle when the machine is not working to protect mug pad.**

## Adjusting:

- Pressure: Increase or reduce pressure by spinning the pressure adjuster (⑦)
- Time: Set up the suitable time from time controller (④), (0-30seconds);
- Temperature: Set up the suitable temperature from temperature panel (①), (180°C-200°C)。